

Type	Operating time for 90° in seconds		Torque range ¹⁾		Run torque ²⁾	Valve attachment		Valve shaft			Handwheel		Weight approx. [kg]						
	50 Hz	60 Hz	Min. [Nm]	Max. [Nm]		Standard EN ISO 5211	Option EN ISO 5211	Cylindrical max. [mm]	Square max. [mm]	Two-flat max. [mm]	Ø mm	Turns for 90°							
SQEx 05.2	4	3	50	150	52.5	F05/F07	F10	25.4	22	22	160	11	29 ³⁾ 34 ⁴⁾						
	5.6	4.5										16							
	8	6										11							
	11	9										16							
	16	12										11							
	22	17										16							
	32	25										11							
SQEx 07.2	4	3	100	300	105	F05/F07	F10	25.4	22	22	160	11	29 ³⁾ 34 ⁴⁾						
	5.6	4.5										16							
	8	6										11							
	11	9										16							
	16	12										11							
	22	17										16							
	32	25										11							
SQEx 10.2	8	6	200	450	157.5	F10	F12	38	30	27	200	11	34 ³⁾ 38 ⁴⁾						
	11	9		600	210							F12		F14	50	36	41	200	15
	16	12																	11
	22	17																	15
	32	25																	11
	45	35																	15
SQEx 12.2	11	9	400	900	315	F12	F14	50	36	41	200	30	42 ³⁾ 50 ⁴⁾						
	16	12		1200	420							F14		F16	60	46	46	200	22
	22	17																	30
	32	25																	22
	45	35																	30
	63	50																	22
	90	75																	30
SQEx 14.2	24	20	800	1800	630	F14	F16	60	46	46	200	70	51 ³⁾ 62 ⁴⁾						
	36	30		2,400	840							F16		F16	60	46	46	200	51
	48	40																	70
	72	60																	51
	100	85																	70

General information

Part-turn actuators AUMA NORM require external controls.

For sizes SQEx 05.2 – SQEx 14.2, AUMA offers AMExC or ACEXC actuator controls. These can also easily be mounted to the actuator at a later date.

Notes on table

1) Torque range	The tripping torque is adjustable for directions OPEN and CLOSE within the indicated torque range.
2) Run torque	Maximum permissible torque for 15 min. running time.
3) Weight	Indicated weight includes part-turn actuator AUMA NORM with 3-phase AC motor, standard electrical connection, unbored coupling and handwheel
4) Weight with base and lever	Indicated weight includes part-turn actuator AUMA NORM with 3-phase AC motor, standard electrical connection, and handwheel, including base and lever

Features and functions

Explosion protection	Standard:	II2G Ex de IIC T4 or T3 Gb II2G c IIC T4 or T3 II2D Ex tb IIIC T130 °C or T190 °C Db IP6x
	Option:	II2G Ex d IIC T4 or T3 Gb
EC type test certificate	DEKRA 13 ATEX 0016 X	
Type of duty	Short-time duty S2 - 15 min, classes A and B according to EN 15714-2	
	For nominal voltage and +40 °C ambient temperature and at run torque load.	
Motors	3-phase AC asynchronous motor, type IM B9 according to IEC 60034-7, IC410 cooling procedure according to IEC 60034-6	

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Technical data Part-turn actuators for open-close duty with 3-phase AC motors

Mains voltage, mains frequency	Standard voltages:	
	3-phase AC current	
	Voltages/frequencies	
	Volt	220 230 380 380 400 400 415 440 460 480 500
	Hz	60 50 50 60 50 60 50 60 60 60 50
Special voltages:	3-phase AC current	
	Voltages/frequencies	
	Volt	220 440 525 575 600 660 690
	Hz	50 50 50 60 60 50 50
	Further voltages on request	
Permissible variation of mains voltage: $\pm 10\%$		
Permissible variation of mains frequency: $\pm 5\%$		
Overvoltage category	Category III according to IEC 60364-4-443	
Insulation class	Standard:	F, tropicalized
	Option:	H, tropicalized
Motor protection	Standard:	PTC thermistors (according to DIN 44082) PTC thermistors additionally require a suitable tripping device in the actuator controls.
	Option:	Thermoswitches (NC) According to EN 60079-14, a thermal overcurrent protection device (e.g. motor protection switch) must be installed for explosion-proof actuators in addition to the thermoswitches.
Motor heater (option)	Voltages:	110 – 120 V AC, 220 – 240 V AC or 380 – 480 V AC
	Power:	12.5 W
Swing angle	Standard:	Adjustable between 75° and < 105°
	Options:	15° to < 45°, 45° bis < 75°, 105° to < 135°, 135° to < 165°, 165° to < 195°, 195° to < 225°
Self-locking	Yes (Part-turn actuators are self-locking if the valve position cannot be changed from standstill while torque acts upon the output drive.)	
Manual operation	Manual drive for setting and emergency operation, handwheel does not rotate during electrical operation	
	Options:	Handwheel lockable Handwheel stem extension Power tool for emergency operation with square 30 mm or 50 mm
	Indication whether manual operation is active/not active via single switch (1 change-over contact)	
Electrical connection	Standard:	AUMA Ex plug/socket connector with screw-type terminals (KP), max. 38 control terminals / max. power supply 525 V AC
	Options:	AUMA Ex plug/socket connector with terminal blocks (KES) AUMA Ex plug/socket connector (KT); screw-type motor terminals; push-in type control terminals
Threads for cable entries	Standard:	Metric threads
	Options:	Pg-threads, NPT-threads, G-threads
Terminal plan	TPA 00R2AA-101-000 (basic version in combination with PTC thermistors) TPA 00R1AA-101-000 (basic version in combination with thermoswitches)	
Splined coupling for connection to the valve shaft	Standard:	Coupling without bore
	Options:	Machined coupling with bore and keyway, square bore or bore with two-flats according to EN ISO 5211
Valve attachment	Dimensions according to EN ISO 5211 without spigot	
With base and lever (option)		
Swing lever	Made of spheroidal cast iron with two or three bores for fixing a lever arrangement. Considering the installation conditions, the lever may be mounted to the output shaft in any desired position.	
Ball joints (option)	Two ball joints matching the lever, including lock nuts and two welding nuts, suitable for pipe according to dimension sheet	
Fixing	Base with four holes for fastening screws	

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Electromechanical control unit	
Limit switching	Counter gear mechanism for end positions OPEN and CLOSED Turns per stroke: 2 to 500 (standard) or 2 to 5,000 (option)
	Standard: Single switch (1 NC and 1 NO) for each end position, not galvanically isolated
	Options: Tandem switch (2 NC and 2 NO) for each end position, switch galvanically isolated Triple switch (3 NC and 3 NO) for each end position, switch galvanically isolated Intermediate position switches (DUO limit switching), adjustable for each direction of operation
Torque switching	Torque switching adjustable for directions OPEN and CLOSE
	Standard: Single switch (1 NC and 1 NO) for each direction, not galvanically isolated
	Option: Tandem switch (2 NC and 2 NO) for each direction, switch galvanically isolated
Switch contact materials	Standard: Silver (Ag)
	Option: Gold (Au), recommended for low voltage actuator controls
Position feedback signal, analogue (options)	Potentiometer or 0/4 – 20mA (electronic position transmitter)
Mechanical position indicator	Continuous indication, adjustable indicator disc with symbols OPEN and CLOSED
Running indication	Blinker transmitter
Heater in switch compartment	Standard: Self-regulating PTC heater, 5 – 20 W, 110 – 250 V AC/DC
	Options: 24 – 48 V AC/DC or 380 – 400 V AC
	A resistance type heater of 5 W, 24 V AC is installed in the actuator in combination with AMExC or ACExC actuator controls.

Electronic control unit (option, only in combination with ACExC actuator controls)	
Non-Intrusive setting	Magnetic limit and torque transmitter (MWG)
Position feedback signal	Via actuator controls
Torque feedback signal	Via actuator controls
Mechanical position indicator	Continuous indication, adjustable indicator disc with symbols OPEN and CLOSED
Running indication	Blinking signal via actuator controls
Heater in switch compartment	Resistance type heater with 5 W, 24 V AC

Service conditions	
Use	Indoor and outdoor use permissible
Mounting position	Any position
Installation altitude	≤ 2,000 m above sea level
	> 2,000 m above sea level on request
Ambient temperature	Standard: –30 °C to +60 °C
	Options: –40 °C to +60 °C
	–60 °C to +60 °C
Humidity	Up to 100 % relative humidity across the entire permissible temperature range
Enclosure protection according to EN 60529	IP68 with AUMA 3-phase AC motor Terminal compartment additionally sealed against interior of actuator (double sealed)
	According to AUMA definition, enclosure protection IP68 meets the following requirements: <ul style="list-style-type: none"> • Depth of water: maximum 8 m head of water • Duration of continuous immersion in water: Max. 96 hours • Up to 10 operations during continuous immersion
Pollution degree according to IEC 60664-1	Pollution degree 4 (when closed), pollution degree 2 (internal)
Vibration resistance according to IEC 60068-2-6	2 g, 10 to 200 Hz (AUMA NORM), 1g, 10 to 200 Hz (for actuators with AMExC or ACExC integral controls) Resistant to vibration during start-up or for failures of the plant. However, a fatigue strength may not be derived from this. Valid for part-turn actuators in version AUMA NORM and in version with integral actuator controls, each with AUMA plug/socket connector. Not valid in combination with gearboxes.

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Corrosion protection	Standard:	KS	Suitable for use in areas with high salinity, almost permanent condensation, and high pollution.
	Options:	KX	Suitable for use in areas with extremely high salinity, permanent condensation, and high pollution.
		KX-G	Same as KX, however aluminium-free version (outer parts)
Coating	Double layer powder coating Two-component iron-mica combination		
Colour	Standard:	AUMA silver-grey (similar to RAL 7037)	
	Option:	Available colours on request	
Lifetime	AUMA part-turn actuators meet or exceed the lifetime requirements of EN 15714-2. Detailed information can be provided on request.		

Further information

EU Directives	ATEX Directive: (2014/34/EU) Electromagnetic Compatibility (EMC): (2014/30/EU) Low Voltage Directive: (2014/35/EU) Machinery Directive: (2006/42/EC)		
Reference documents	Brochure Electric actuators for the automation of valves in the oil and gas industry Electrical data Part-turn actuators SQEx 05.2 – SQEx 14.2 with 3-phase AC motors Dimensions Part-turn actuators SQEx 05.2 – SQEx 14.2 Technical data Electronic position transmitter/potentiometer Technical data for switches Technical data for sizing/setting the reduction gearings		